# HEPS

### Hydrogen Electricity Power System

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HYDROGEN

www.hepshappy.com

### **Company Introduction**

Company name	HEPS, Co.,Itd
CEO	Lee Donghwal
Date of establishment	November 20, 2021
Head Office Branch	Gumi city, Gyeongsangbuk-do Pohang city, Gyeongsangbuk-do
Capital/Sales	530 million won 2,200 million won ('22)
website	www.hepshappy.com
Main business	Hydrogen fuel cell (stack, powerpack, system, recycling) PEM Electroysis hydrogen production





Headquarters: Gumi city, Gyeongsangbuk-do, Industrial Park 1



Branch: Pohang city, Gyeongsangbuk-do, Pohang Technopark



### **Company history**



**2023** 09. 2023 Venture Business Innovation Award, North Gyeongsangbuk-do Province, South Korea

- 08. Designated as a hydrogen specialized company (Ministry of Trade, Industry and Energy, Gyeongsangbuk-do No. 1)
- 07. Supply of hydrogen fuel cell powertrains for cargo bikes (eFlow Inc)
- 06. Completion of the Entrepreneurship-oriented University Project (Hydrogen Fuel Cell Bicycle, First Prize)
- 05. Technical cooperation on fuel cell power packs for mobility (Germany)
- 05. Won a special mobility project (Ministry of Small and Medium Venture Enterprises)
- 04. Designated as a preliminary hydrogen specialized company (Pohang City)
- 03. Promotion of stack recycling business
- **2022** 12. Technology Guarantee Fund Investment Promotion (500 million won)
  - 12. Establishment of Pohang Branch and Moved into Pohang R&D Special Zone
  - 09. Supply of fuel cell stacks for buildings (domestic)
  - 08. Supply of water-cooled stack modules (domestic)
  - 05. Acquired venture business certification (innovative growth type)
  - 05. Korea Industrial Park Registered (Gumi)
  - 03. KS Q/ISO9001:2015 Certification
  - 02. Establishment of a company-affiliated research institute
- **2021** 12. Signed a contract for the supply of Horizon Inc. Fuel Cell
  - 12. Signed a contract for the supply of Galoric Inc.hydrogen extractor
  - 11. Establishment of HEPS

### **Company vision**



### Hydrogen utilization ('23), hydrogen production ('25)



### **Members**





#### CEO, Lee Dong-hwal

#### **CEO of HEPS**

Director, Bumhan Fuel Cell Co., ltd, 2015~2021 GS Caltex, Senior Researcher, 2008~2015 Dongjin Semichem, 2001~2008 Seoul National University, Applied Chemistry, master degree, 2001 Major experience: 23 years of experience in fuel cell stacks, hydrogen extractors, system technology

development, production and commercialization



#### Director, Ahn Byeong-kap

#### **Business Division Manager**

Fuel Cell Engineering & Business Development Engineering, system equipment development CEO, PTS Co., Ltd 2012~2021 CEO, Fungwoon Co., Ltd., 2021 Major experience: 20 years of experience Fuel cell engineering, evaluation equipment development



#### Director, Yoo Sang-yeon

R&D Center, R&D Director Responsible for stack and system technology development POSCO Energy, Hyundai Mobis Senior Researcher (2005~2022) Major experience: 18 years of experience in fuel cell reliability evaluation



#### **General Manager, Kim Jung-woo**

#### Head of Production Division

Responsible for stack & system production quality Weed CEO, 2018~2021 Rayzen, 2008~2018 Major experience: 15 years of experience development of automation equipment development experience

# **Main Business**



### Promotion of hydrogen fuel cell business in 4 fields

Hydrogen fuel cell Stack Platform Business

- Stack sales (water cooling, air cooling)
- Providing maintenance services
- OEM, ODM stack fabrication



Hydrogen fuel cell Powerpack & System Business

- Powertrain for micro-mobility & special purpose mobility
- Hydrogen fuel cell system for distributed power generation (for buildings, power generation)



Fuel cells for power Generation & Engineering Business

- MW fuel cell power plant engineering design
- Blue Hydrogen and Gray Hydrogenlinked Fuel Cell Power Plant Construction Project
- Power Plant LTSA Maintenance
- Contract

### 🐈 Stack

#### Reuse & Recycling Business

- Providing stack reuse services
- Stack and fuel cell recycling business under consideration

# **Fuel Cell Stack for Stationary**



#### **H-WCS-SP** series



- PEM Fuel Cell Stack for stationary application (for building, plant fuel cell system)
- Application of thin carbon separator plate
- Application of MEA capable of hightemperature and low-humidity operation
- Ambient pressure operation
- Lower cost
- High durability
- Minimize stack volume

	H-WCS-SP-1K	H-WCS-SP-3K	H-WCS-SP-5K	H-WCS-SP-7K	H-WCS-SP-10K
Power (kW, DC)	1kW	3kW	5kW	7kW	10kW
Voltage (V))	12.8	38.3	63.8	89.3	114
Current (A)	80	80	80	80	120
Size (W/D/H, mm)	200/240/125	200/240/225	200/240/325	200/240/425	400/155/450
Weight (kg)	15	20	27	35	35
Fuel	H2, >99.97%				
perating Condition	H2/Air=1.5/2.5 stoic, Temperature 70~ 80 °C, ambient pressure (<20kpa) An/Ca RH = 50%/80%				
Active area	200	200	200	200	300
lumber cell of stack	17	51	85	119	114

(May differ from the actual product)



### H-WCS-SP series stack cell performance



H2/Air=1.5/2.5 stoic, Temperature 70~ 80°C, ambient pressure (<20kpa) An/Ca RH = 50%/80%

# Fuel Cell Stack for heavy duty mobility



### H-WCS-HM series



- PEM Fuel Cell Stack for mobility application
- Application of thin carbon separator plate
- Application of thin carbon separator plate
- Vibration-resistant, indentation-resistant, environment-resistant stacks
- Output scalable stack, Lower cost
- High durability
- Minimize stack volume

	H-WCS-HM-10k	H-WCS-HM-30k	H-WCS-HM-60k	H-WCS-HM-100k
Power (kW, DC)	10kW	30kW	60kW	100kW
Voltage (V))	38.2	111.2	222.4	375.3
Current (A)	270	270	270	270
Size (W/D/H, mm)	400/155/240	400/155/545	(400/155/545)*2	(400/155/545)*3
Weight (kg)	25	45	45*2	45*3
Fuel	H <sub>2</sub> : >99.99%			
Operating Condition	H <sub>2</sub> / Air max 200kpa, Temperature 75~80°C, Anode/Cathode Relative humidity = 50%/80%			
Active area	300	300	300	300
Number cell of stack	55	160	320	540

(May differ from the actual product)



#### H-WCS-HM series stack cell performance



Anode & Cathode In pressure : max 150kpa / max 150kpa Temperature 80°C,An/Ca RH = 50%/80%

# **Fuel Cell Stack for micro-mobility**



#### **H-ACS-M series**



- PEM Stack for micro mobility powerpack
- Application of thin carbon separator plate
- Cathode open air cooling stack structure
- Cathode closed air cooling stack structure
- Lower cost
- High durability
- Minimize stack volume

	H-ACS-M250	H-ACS-M500	H-ACS-M1000	H-ACS-M2500
Power (kW, DC)	250W	500W	1000W	2500W
Voltage (V))	14.8	29.6	59.2	147.9
Current (A)	17.5	17.5	17.5	17.5
Size (W/D/H, mm)	100/200/135	100/200/200	100/200/330	100/200/580
Weight (kg)	4.2	5.2	7.5	12.0
Fuel	H <sub>2</sub> : >99.97%			
Operating Condition	$H_2$ <50kpa, Temperature 45~50°C, no humidification			
Active area	70	70	70	70
Number cell of stack	22	44	88	176

(May differ from the actual product)

# **Fuel Cell Stack for micro-mobility**



#### H-ACS-M series stack cell performance



H<sub>2</sub> <50kpa, Temperature 45~50°C, no humidification

### **Fuel Cell Stack Technology**



#### **Stack Fluid Analysis**



### Thin one piece carbon bi-polarplate



- Anode/Cathode/Gasket integrated laminated carbon separator reduces stack
   volume and number of parts
- 35% reduction in stack volume to improve unit volume power density, and reduce the number of parts to improve productivity

# **Fuel Cell Stack Technology**



#### Automatic production of Stack

- Stack manufacturing, leak evaluation, and performance evaluation process
  - automation to improve productivity (1000ea/yr.)



Establishment of product tracking management MES system (Introduction of network, barcode equipment)



# **Fuel Cell Stack Technology**



#### Advantages of the HEPS Stack Platform

Low size, weight, and price, while high performance and durability



# **Fuel Cell Powerpack for micro-mobility**



### H-FC-MM Series (fuel cell supercapacitor hybrid power train)

- To compensate for the battery's long charging time and short range, a fuel cell battery hybrid powertrain is constructed
- The output specification can be freely designed according to the company's air-cooled stack-based application.
- The Fuel Cell Power pack is applied as a power source for micro mobility.





250W, 300W (48V)





1500W (48V)



#### 2500W (76V,96V)

Hydrogen scooter equipped with 2kW air-cooled power pack will be launched with scooter manufacturer ('24)

air-cooled type fuel cell/supercapacitor/battery hybrid powertrain commissioning evaluation ('22~'23)

Pursued commercial applications in GERMANY

# **Fuel Cell Powerpack for micro-mobility**



### H-FC-MM-1000W demonstration

- The Fuel Cell Power pack is applied as a power source for micro mobility.
- Demonstration of cargo bike car mounting, 2023
- Issuance of official certification test report form KIER(Korea Institute Energy Research), 2023
- CE certification to be obtained, 2024





Fuel Cell supercapacitor battery hybrid system

#### Stack voltage

30 25 20 15 10 0000:48:25 0000:55:20 0001:02:15 0001:09:10 0001:16:05 0001:23:00 0001:43:45 0001:50:46 0002:11:2! 0002:18:2( 0001:29:5 0001:57:3 000:41:3 0001:36:5 0002:46:0 003:06:4 0003:13:4 0000:27:4 0000:34:3 002:39:0 0002:04:3 0002:25: 002:59: 0002:52: 0002:32: 0003:27 0003:34 As a result of long-term continuous operation data, it was confirmed that the stack voltage was maintained without dropping.

# Fuel Cell Powerpack for heavy duty mobility



### H-FC-M Series (construction machinery application)

- In the case of battery forklifts, the charging time and operation time are limited, so hydrogen forklifts equipped with hydrogen fuel cell power packs are rapidly spreading in large logistics centers.
- Hydrogen fuel cell stack technology with enhanced vibration resistance
- The system has enhanced vibration and dust resistance.
- A fuel cell battery hybrid system was applied.
- Optimal thermal management design through CFD analysis
- Development of 5kW hydrogen fuel cell-based multi-modularization technology, 2023



Fuel Cell powerpack (5kW,10kW,50kW)



Fuel Cell Forklift



Fuel Cell Excavators



Fuel Cell Tractor

# **Fuel Cell System for CHP**



### H-FC-Cogen Series (power & heat cogeneration system)

- The Co gen fuel cell system produces electricity and heat at the same time.
- The application is for distributed power generation of buildings.
- The system cooling method can be selected between water-cooled cooling and air-cooled cooling depending on whether heat is used.



Fuel Cell system (5kW,10kW,30kW)



### **Fuel Cell Powerplants**



### Large scale fuel cell power generation plant engineering (1MW,3MW,6MW,9MW)

PEM Fuel Cell power plants using blue hydrogen from hydrogen extractor
 PEM Fuel Cell power plants using green hydrogen from Solar & Wind Renewable Energy



Product supply contracts have been signed with large hydrogen extractors and large hydrogen fuel cell suppliers.

Hydrogen Extractor	PEM Fuel Cell
450 Nm <sup>3</sup> /hr	500 kW
850 Nm <sup>3</sup> /hr	1000 kW
1650 Nm3/hr	1500 kW
2400 Nm <sup>3</sup> /hr	3000 kW
6500 Nm <sup>3</sup> /hr	

### **Hydrogen Extractor**



#### Steam methane reformer



Product supply contracts have been signed with Cooperative companies











alorics production facility Easy transp



f skid on prepared foundation





We create hydrogen fuel cell available everywhere !!!

### **PEM Fuel Cell**



### Large PEM Fuel Cell Specification



Product supply contracts have been signed with Cooperative companies

	Specification	Comment
• Model	H-1500kW	
Output (electrical/thermal)	1500kW/h, 1100kW/h	Heat of production 946Mcal/h
Efficiency (electrical/thermal)	52% / 40%	total : > 92%
Output Voltage/Frequency	AC 480V, 3 phase, 60Hz	AC 380V, 3phase, 60Hz possible
• Fuel	hydrogen, 99.999%	
• Size	12.2 X 2.5 X 2.6 (W/D/H, m)	40ft container
• weight	17 ton	17 ton
Operating temperature range	-20°C ~ 45°C	
Emissions	none	
• noise	70 dB	
Start-up time	< 10 min	30 min @ cold start
<ul> <li>Operating condition</li> </ul>	0-95% 상대습도	non condensing

### **Fuel Cell Powerplants installation**



#### Installation of distributed power generation fuel cell system



Human Resource Development Institute,100kW



Leisure Town. power plant, 100kW



Hospital. Power plant, 200kW



Data Center(indoor installation), 200kW

We create hydrogen fuel cell available everywhere !!!

### Partner



#### Domestic and foreign customers and technical cooperation partners

- We are supplying our stack platform products to domestic and foreign fuel cell companies and
- we are conducting technical cooperation with government-funded research institutes and institutions for technology development.



### **Patent / Certificate / MOU**





We create hydrogen fuel cell available everywhere !!!

### We create hydrogen fuel cell available everywhere !!!



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